

## XOANONS® Adhesion additives

### Model number

XOANONS®WE-D321

### Composition

Amino-silicane compound

### Specifications

Model number	Appearance	Solvent	Density g/ml (25±1 °C)	Viscosity(s) (25±0.2 °C)	Content(%) (105 °C 3h)
XOANONS® WE-D321	Transparent clear liquid	—	0.92-0.96	6-14s (T-4 viscometer)	≥95

### Application system

Solvent based coating/paint Ink

### Addition

Model number	Addition to total formulation (%)
XOANONS®WE-D321	1.0-2.0

### Incorporation

XOANONS®WE-D321 should be added to the curing agent in epoxy systems.

### Property and advantage

Model number	Property and advantage
XOANONS® WE-D321	XOANONS®WE-D321 can increase the adhesion of coatings with glass substrate and improve the water&salt-fog resistance of coatings. It is suitable for the baking systems with epoxy groups and would have better effect together with Ancamine 2773.

### Package

25KG/180KG

The container should be closed tightly before completely used up

### Storage

Should store in cool and dry place

Can keep intact 24 months in original package

This information is given to the best of our knowledge. Because of the multitude of formulations, production, and application conditions, all the above mentioned statements have to be adjusted to the circumstances of the processor.